

# Sukup Has What You Need



20' & 40' tubing - 14 ga. galvanized.



**Sidewall Bracket**  
The best in the industry - features three legs for better support and stability.



**Adjustable bipod or quad-pod support brackets.**  
Adjustable legs come in two lengths: 15"-25" or 30"-45".

## 4" System Estimated Capacities

System	Bu/Hr 100 ft	Bu/Hr 200 ft	Bu/Hr 300 ft	Bu/Hr 400 ft
4" 15 hp	700	575	350	-
4", 2x10 hp	700	575	350	-
4", 20 hp	750	625	400	-

## 5" System Estimated Capacities

System	Bu/Hr 100 ft	Bu/Hr 200 ft	Bu/Hr 300 ft	Bu/Hr 400 ft
5", 2x10 hp	800	650	450	-
5", 2x15 hp	1100	925	650	-
5", 30 hp	1500	1250	900	-
5", 40 hp	1700	1450	1050	400

## 6" System Estimated Capacities

System	Bu/Hr 100 ft	Bu/Hr 200 ft	Bu/Hr 300 ft	Bu/Hr 400 ft
6", 40 hp	1800	1550	1150	500
6", 50 hp	2100	1850	1450	800
6", 60 hp	2250	2000	1600	950
6", 75 hp	2400	2150	1750	1100

**Notes:** These capacities are estimates based on conveying corn and may vary depending on condition of the grain (test weight, moisture content, grain temperature, kernel shape, etc.) the ambient temperature and humidity, as well as the layout of each system. The effective length of a system is determined by adding the horizontal length to twice the vertical rise plus, allowing 20 extra feet for each elbow.

Sukup Manufacturing Co provides this information to assist you in choosing the optimal equipment for your situation. This information is calculated and is not a guarantee of product specifications or performance. Based on these factors, Sukup specifications should only be used as estimates, and not as a warranty, express or implied, of how a particular Sukup unit will perform under your operating conditions. Because we are continually improving Sukup products, changes may occur that may not be reflected in the specifications.



## Sukup Grain Dryers

- The Sukup Grain Dryer's patented Quad Metering Rolls pull the drier, inner grain down the column faster, preventing overdrying and providing more even moisture content.
- Computerized controls make the Sukup Dryer easy to operate.
- Advanced self-diagnostics simplify trouble-shooting.
- Single fan/heater, dual fan/heater and double and triple stacked models are available.
- Stacked Dryers feature Sukup's exclusive Grain Cross-Over System to move grain from one side of the dryer to the other as it passes between columns.
- Sukup Dryers have received two AE50 awards from the American Society of Agricultural Engineers for outstanding engineering innovations in agriculture.



# Cyclone

Pneumatic Grain Moving System



- Conveniently, Efficiently Move Grain
- High-Quality, Industrial-Grade Components
- 4", 5", and 6" Systems



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## Why a Pneumatic System?

A pneumatic (air) system is the ideal grain conveying system for new and existing drying operations. This type of system is especially well-suited to moving grain from a continuous flow dryer into cooling and/or storage bins.

An air system also gives you flexibility that you can't get with

traditional augers or legs. You can easily direct grain to multiple bins from one location, even around corners and into areas that would be difficult to reach with a transfer auger. An air system also makes expanding your system simple - to include more bins, just add more tubing.

The Sukup Cyclone Pneumatic System is made up of heavy-duty, industrial-grade components and easy-to-use controls. The Sukup Cyclone is designed to give you years of trouble-free operation and is backed by Sukup's dedication to customer service and a one-year warranty.

## Standard Cyclone System Components



**The Rotary Airlock** used on Sukup Cyclone Systems is heavier and built better than any other available, resulting in longer life. The thicker vanes eliminate the need for adjustable tipped vanes.



**Positive displacement pumps** and electric motors with shielded belt drive provide the air pressure for Sukup Cyclone Systems. Blower components are mounted on a heavy-duty, galvanized skid. An industrial air filter on the blower cleans the air entering the system. A filter restriction gauge lets you know when the filter needs to be cleaned.



**Dual Motor Drive** option gives you up to 30 horsepower, even in areas where only single phase power is available.



**The Sukup Control Box** features a digital ammeter, which is more accurate than analog meters. Other controls include; start/stop, fault indicators, and pressure gauge. A time delay clears grain from the system after the fill auger shuts down.



## Pneumatic System Operation

A pneumatic system is a convenient, efficient way to move grain; however, attention must be given to the operation of the system to maintain grain quality. This is true with any pneumatic grain moving system.

The key to minimizing grain damage is controlling the velocity of the grain. If grain is moved too fast, it will be damaged.

Grain speed is regulated by air pressure. Contrary to what you may think, the higher the pressure, the slower the grain moves, and the less damage that will occur. A rule of thumb is to have at least 3 psi of line pressure and to **frequently check** the quality of grain that is being discharged into storage.

Make sure that tubing is properly installed and aligned and that the airlock is turning in the correct direction to utilize shear protection (counter clockwise when looking at the non-drive end of the airlock). Following these general rules of operation will help maintain grain quality. Refer to your Sukup Cyclone installation/operation manual for additional guidelines.

## Accessories - 4", 5" or 6"



**A deadhead** uses an expansion chamber to remove grain from the air stream. It can be moved away from the fill hole to allow you to fill the bin with an auxiliary auger.



**Galvanized 30" Dia. Cyclone** is lined with long-lasting UHMW to protect the grain as it decelerates. The large diameter handles larger volumes of grain with less wear.



**Compensator Valve** maintains consistent line pressure to prevent grain damage.



**Pre-Cleaner** extends filter life by removing up to 85% of dirt from the air before it enters the filter.



**7-Way Distributor Valve** routes grain to up to seven bins quickly and easily. Can be mounted horizontally or vertically. When mounted in the vertical position, the valve is operated from the bottom.



**Telescoping Cam-lock System** allows you to quickly and easily route grain to other tubes.



**Adapter Kit** attaches the airlock to your Sukup Dryer.



**60° and 90° elbows** are designed with straight ends for better connections and less grain damage.



**Power distribution block** ready to accept incoming power and provide complete motor and circuit protection is available as a control box option.



**Sight Glass** allows you to monitor grain flow and velocity.



**Offset Tube** is useful for getting around obstacles and when routing tube underground.